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1270 Aberdeen St
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RBEA62309
Job Sheet 199972



Part No: RBEA62309

Job Qty: 1 pcs

Part Name: AS350/355 Field Maintenance



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/5/19

Job Tracking No:

Due Date: 9/26/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBEA62309 rev.T IPP REV:A 17.12.13 NEW ISSUE DD VERF:DP/IPP Rev.B 19.02.28 drawing revision
DP Verify DD/IPP Rev. C 19.04.01 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Issue SN	1 pcs	9/26/19		0.00	0.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		GP 19-10-15
							Small Fab - 7		
							Small Fab - 8		
105	Small Fab - 2 - B4B	1 pcs	9/26/19		0.00	2.22	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		GP 19-10-17
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
120	QC 5	1 pcs	9/26/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		

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				QC 5 - 50		
				QC 5 - 30		DAS
				QC 5 - 40	OCT 17 2019	40
				QC 5 - 61		9-89
				QC 5 - 81		
130 Packaging 3-1 - Stock - B4B 1 pcs	9/26/19	0.00 0.00	Packaging 3 - 1 - B4B			
			Packaging 3 - 2 - B4B			
			Packaging 3 - 3 - B4B			
			Packaging 3 - 4 - B4B			
			Packaging 3 - 5 - B4B		DAS	
			Packaging 3 - 6 - B4B		28	
			Packaging 3 - 7 - B4B		9-89	
			Packaging 3 - 8 - B4B			
			Packaging 3 - 9 - B4B			
			Packaging 3 - 10 - B4B			
			Packaging 3 - 11 - B4B			
			Packaging 3 - 12 - B4B			
			Packaging 3 - 13 - B4B			
			Packaging 3 - 14 - B4B			
			Packaging 3 - 15 - B4B			
			Packaging 3 - 16 - B4B			
			Packaging 3 - 17 - B4B			
			Packaging 3 - 18 - B4B			
			Packaging 3 - 19 - B4B			
			Packaging 3 - 20 - B4B			
			Packaging 3 - 21 - B4B			
			Packaging 3 - 22 - B4B			
			Packaging 3 - 23 - B4B			
			Packaging 3 - 24 - B4B			
			Packaging 3 - 25 - B4B			
			Packaging 3 - 26 - B4B			
			Packaging 3 - 27 - B4B			
			Packaging 3 - 28 - B4B			
			Packaging 3 - 29 - B4B			
			Packaging 3 - 30 - B4B			
			Packaging 3 - 31 - B4B			
			Packaging 3 - 32 - B4B			
			Packaging 3 - 33 - B4B			
			Packaging 3 - 34 - B4B			
			Packaging 3 - 35 - B4B			
			Packaging 3 - 36 - B4B			
140 QC 21 - FG 1 pcs	9/26/19	0.00 0.00	QC 21 - FG - 21		DAS	
			QC 21 - FG - 70		21	
			QC 21 - SA - 53		9-89	OCT 17 2019

Part Op 100 - Issue S/N. No labor cost associated with this operation

Descriptions: 105 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1750-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam to case and pack case as per drawing.

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location:_____)

140 - (QC21- Final Inspection - Work Order Release)

012446

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1750-E	Pelican Case 1750	1 Ea (1 ea)	100-Small Fab - Issue SN	5204716
5274T761	Polypropylene Vial for Flange Wrench Bolts	48	1 Ea (1 ea) 105-Small Fab - 2 - B4B	5120466
7189K31	Cable Ties Black	45	1 Ea (1 ea) 105-Small Fab - 2 - B4B	5038430
9052000	10" Mini Bungee Cord	30	4 Ea (4 ea) 105-Small Fab - 2 - B4B	5204516
97524A032	Sealing Blind Rivet	40	4 Ea (4 ea) 105-Small Fab - 2 - B4B	5084069761 -
NAS1756-12	Remove Before Flight	25	1 Ea (1 ea) 105-Small Fab - 2 - B4B	5200859
RB41011	Dart Tooling Placard, Aluminum		1 pcs (1 ea) 105-Small Fab - 2 - B4B	5021040
RBE-350DAMPER	Damper Spanner Wrench	144A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5177621
RBE-350HYD	Hydraulic Accumulator Fitting Gauge	144A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186249 - 51981 78
RBE-350INCLINOMETER	Inclinometer	143B	1 Ea (1 ea) 105-Small Fab - 2 - B4B	5184009
RBE-350TDRS	Tail Rotor Driveshaft Bearing Run-Out Gauge	97F	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5201720
RBE-350TEMP	Temperature Probe	144A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186244
RBE350A93-3200-20-1	Main Gear Box/Rotor Brake Retaining Nut Wrench	143	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5189200
RBE350A93-3205-00E	Engine Gear Box Input Flange Holding Wrench	143	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5184862
RBE350A93-3205-00T	Tail Rotor Gear Box Input Flange Holding Wrench	143	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5184770
RBE350A93-3300-20	Tail Rotor Hub Socket	143	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5172249
RBE350A93-3302-02	Tail Rotor Hub Lock Wrench	143F	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477 5219720
RBE350A93-3303-02	Tail Rotor Head Body Extractor Tool	143A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE350A93-3305-20-1	Tail Gearbox Wrench	143A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477 517280
RBE350A93-3307-00	Tail Gearbox Seal Extractor	143A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE350A93-3312-03	Tail Rotor Hub Bushing Replacement Tool	143A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE350A93-3316-20-1	Rotating Star Replacement Wrench	143A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE350A93-3317-20	Tail Rotor Hub Insert Tool	143A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE350A93-3400-00	Drive Shaft Thimble	143A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE350A93-3500-00	Bearing Extractor	143B	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE350A93-3501-20	Extraction Tool, Hydraulic Pump Pulley Bearing	143A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE350A94-2704-00	Pedals Locking Tool	141A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE350A94-2706-00	Rigging Pin Set	141A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE350A94-2708-01	Tail Rotor Blade Locking Tool	141A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE350A94-3301-00	Tail Rotor Accelerator Support	141A	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE350A94-3700-A	Swashplate Immobilizing Tools Long Brace & Paris	141B	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE350A94-3700-B	Swashplate Immobilizing Tool, Short Brace Assembly	141B	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE350A94-3700-C	Swashplate Immobilizing Tools Adjustable Brace	141B	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE350A94-3701-00	M/R Rigging Tool	141B	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE350A94-5201-20	Cartridge, Dummy, Fuel	141B	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE703A94-1130-01-01	Immobilizing Clip Assembly	133	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE703A94-1130-01-23	Deflection Clip Assembly	133	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE703A95-0505-00-15	TGB Drain Tube Quill Assembly	76	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE703A95-0508-00-15	MGB Drain Tube Quill Assembly	71	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE703A95-0508-00-17	MGB Drain Tube Hose Assembly	71	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE703A95-0520-01-17	Engine & Hydraulic Drain Tube Quill Assembly	76	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBE703A95-0520-01-19	Engine & Hydraulic Drain Tube Hose Assembly	76	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5186477
RBEA62309-2	Bottom Cushion use in case APP-1750-E		1 Ea (1 ea) 105-Small Fab - 2 - B4B	5204717
RBEA62309-3	Stiffener Assembly	212	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5189245
RBEA62309-6	Top Cushion use in case APP-1750-E		1 Ea (1 ea) 105-Small Fab - 2 - B4B	5204718
RBEA62309-7	Top Foam Cushion use in case APP-1750-E		1 Ea (1 ea) 105-Small Fab - 2 - B4B	5204719
RBEA62309-8	Top Shelf Placard	135	1 pcs (1 ea) 105-Small Fab - 2 - B4B	198644
RBEA62309-9	Bottom Shelf Placard	135	1 pcs (1 ea) 105-Small Fab - 2 - B4B	198644
RBEA62310	AS350/355 Engine Strut	143F	1 pcs (1 ea) 105-Small Fab - 2 - B4B	5196166
RBT18025-13	Linear Scale (50 lbs)	144A	1 Ea (1 ea) 105-Small Fab - 2 - B4B	5193256
RBW109-3101-58-1-1	Hammer, Steel	102	1 pcs (1 ea) 105-Small Fab - 2 - B4B	197909
RBW109-3101-58-2-1	Hammer, Aluminum	102	1 pcs (1 ea) 105-Small Fab - 2 - B4B	197909

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Issue SN	APP-1750-E	1	10	0
	5274T761	1	10	0
105-Small Fab - 2 - B4B	7189K31	1	745	0
	9052000	4	51	0
	97524A032	4	221	0
	NAS1756-12	1	334	0
	RB41011	1	250	0
	RBE-350DAMPER	1	10	0
	RBE-350HYD	1	13	0
	RBE-350INCLINOMETER	1	12	0
	RBE-350TDRS	1	26	0
	RBE-350TEMP	1	26	0
	RBE350A93-3200-20-1	1	10	0
	RBE350A93-3205-00E	1	11	0
	RBE350A93-3205-00T	1	13	0
	RBE350A93-3300-20	1	8	0
	RBE350A93-3302-02	1	3	0
	RBE350A93-3303-02	1	7	0
	RBE350A93-3305-20-1	1	16	0
	RBE350A93-3307-00	1	4	0
	RBE350A93-3312-03	1	8	0
	RBE350A93-3316-20-1	1	25	0
	RBE350A93-3317-20	1	28	0
	RBE350A93-3400-00	1	27	0
	RBE350A93-3500-00	1	18	0
	RBE350A93-3501-20	1	19	0
	RBE350A94-2704-00	1	14	0
	RBE350A94-2706-00	1	12	0
	RBE350A94-2708-01	1	10	0
	RBE350A94-3301-00	1	27	0
	RBE350A94-3700-A	1	3	0
	RBE350A94-3700-B	1	6	0
	RBE350A94-3700-C	1	2	0
	RBE350A94-3701-00	1	8	0
	RBE350A94-5201-20	1	32	0
	RBE703A94-1130-01-01	1	6	0
	RBE703A94-1130-01-23	1	11	0
	RBE703A95-0505-00-15	1	26	0
	RBE703A95-0508-00-15	1	16	0
	RBE703A95-0508-00-17	1	23	0
	RBE703A95-0520-01-17	1	14	0
	RBE703A95-0520-01-19	1	27	0
	RBEA62309-2	1	10	0
	RBEA62309-3	1	8	0
	RBEA62309-6	1	10	0
	RBEA62309-7	1	10	0
	RBEA62309-8	1	21	0
	RBEA62309-9	1	26	0
	RBEA62310	1	13	0
	RBT18025-13	1	13	0
	RBW109-3101-58-1-1	1	24	0
	RBW109-3101-58-2-1	1	18	0

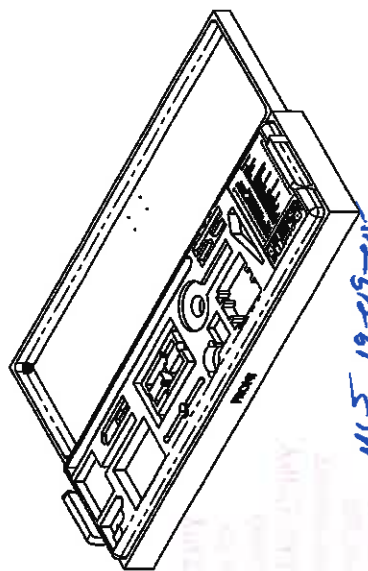
Part Specifications

Specifications could not be found.

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1 2 3 4 5 6 7 8

ITEM #	QTY	PART #	PART TITLE
-1	1	RBEA62309-1	PACKAGING ASSEMBLY
-8	1	RBEA62309-8	TOP SHELF PLACARD
-9	1	RBEA62309-9	BOTTOM SHELF PLACARD
-10	4	RBEA62309-10	HIGHLANDER02000 OR EQUIV. (BUNGEE CORD 1/4" DIA. X 10' LG.)
-11	1	RBEA62309-11	MAS 1758-12 REMOVE BEFORE FLIGHT FLAG
-12	1	RBEA62309-12	McMaster#718BK31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-13	1	RBEA62309-13	McMaster#R5274761 OR EQUIV. (PLASTIC VIAL 2" DIA. X 1-5/8" HT.)
14	1	RBE350A93-3200-20	MOBILIZER BRACE RETAINING NUT WRENCH
15	1	RBE350A93-3205-00E	ENGINE GIB INPUT FLANGE HOLDING WRENCH
16	1	RBE350A93-3205-00T	T/R GIB INPUT FLANGE HOLDING WRENCH
17	1	RBE350A93-3300-20	T/R HUB SOCKET
18	1	RBE350A93-3302-02	T/R HUB LOCK WRENCH
19	1	RBE350A93-3303-02	T/R BODY EXTRACTOR TOOL
20	1	RBE350A93-3305-20	TAIL GEARBOX WRENCH
21	1	RBE350A93-3307-00	TAIL GEARBOX SEAL EXTRACTOR
22	1	RBE350A93-3312-03	T/R HUB BUSHING REPLACEMENT TOOL
23	1	RBE350A93-3316-20	ROTATING STAR REPLACEMENT WRENCH
24	1	RBE350A93-3317-20	TAIL ROTOR HUB INSERT TOOL
25	1	RBE350A93-3400-00	DRIVE SHAFT THIMBLE
26	1	RBE350A93-3500-00	BEARING EXTRACTOR
27	1	RBE350A93-3501-20	EXTRACTION TOOL HYD. PUMP PULLEY BEARING
28	1	RBE350A94-2704-00	JAMMING TOOL, PEDALS
29	1	RBE350A94-2708-00	RIGGING PIN SET
30	1	RBE350A94-2708-01	T/R BLADE LOCK FIXTURE
31	1	RBE350A94-3301-00	T/R ACCELERATOR SUPPORT
32	1	RBE350A94-3700-A	SWASHPLATE IMMOBILIZING TOOL LONG BRACE
33	1	RBE350A94-3700-B	SWASHPLATE IMMOBILIZING TOOL SHORT BRACE
34	1	RBE350A94-3701-00	SWASHPLATE IMMOBILIZING TOOL ADJUSTABLE BRACE
35	1	RBE350A94-3701-00	M/R RIGGING TOOL
36	1	RBE350A94-5201-20	CARTRIDGE DUMMY, FUEL
37	1	RBE-350DAMP	DAMPER SPANNER WRENCH
38	1	RBE-350HYD	HYDRAULIC ACCUMULATOR FITTING GAUGE
39	1	RBE-350INCLINOMETER	INCLINOMETER
40	1	RBE-350TEMP	TEMPERATURE PROBE
41	1	RBE-350TRDS	T/R DRIVESHAFT BEARINGS RUN OUT GAUGE
42	1	RBE703A94-1300-01-01	IMMOBILIZING CLIP ASSEMBLY
43	1	RBE703A94-1300-01-02	DEFLECTION CLIP ASSEMBLY
44	1	RBE703A95-0505-00-15	TGB DRAIN TUBE QUILL ASSEMBLY
45	1	RBE703A95-0509-00-15	MGB DRAIN TUBE QUILL ASSEMBLY
46	1	RBE703A95-0508-00-17	MGB DRAIN TUBE HOSE ASSEMBLY
47	1	RBE703A95-0520-01-17	ENGINE & HYDRAULIC DRAIN TUBE QUILL ASSEMBLY
48	1	RBE703A95-0520-01-19	ENGINE & HYDRAULIC DRAIN TUBE HOSE ASSEMBLY
49	1	RBEA62310	ASS500555 ENGINE STRUT
50	1	RBT18025-13	LINEAR SCALE
51	1	RBT18025-13	HAMMER, STEEL
52	1	RBT18025-13	HAMMER, ALUMINUM
53	1	RBT18025-13	DART PLACARD
54	4	McMaster#752A002 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.



NO 199973

AS350/355 FIELD MAINTENANCE KIT

REV.	DESCRIPTION	ECN #	BY
T	REPLACED ITEM -5 WITH DTSP10002 ITEM 65 WAS McMaster#97447A851 OR EQUIV. IS McMaster#97484A341 OR EQUIV. -2 DIM WAS 3.50 REF IS 3.28 -4 DIM WAS ϕ 0.2610.267 THRU IS ϕ 0.267 THRU -8 DIM WAS 1.83 REF IS 1.83 SEE PREVIOUS REVISIONS FOR MORE INFORMATION ITEM -10 WAS ITEM -9 ITEM -11 WAS ITEM -10 ITEM -12 WAS ITEM -11 ITEM -13 WAS ITEM -12 UPDATED BOM TO REFERENCE CORRECT TOOL NUMBERS TO BE INCLUDED IN KIT -5 ADDED HEAT CUT NOTE -8 ENGRAVING FOR BOTTOM SHELF REMOVED. UPDATED ENGRAVING -8 IS BOTTOM SHELF PLACARD. -10 PIN WAS McMaster#8335T83 (ELASTIC TIE DOWN) OR EQUIV. IS HIGHLANDER05000 (ELASTIC TIE DOWN) OR EQUIV.	19-666	KPT
S			KPT

DESIGN	KPT	REV. T
DRAWN	KPT	SHEET 1 OF 11
CHECKED	KPT	SCALE
MFG. APPR.	D7	NTS
APPROVED	Wp	
DATE	3/27/2019	
DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA		
TOOL PART # RBEA62309		
TITLE AS350/355 FIELD MAINTENANCE KIT		
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